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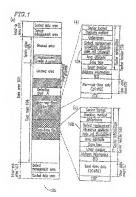
# **EUROPEAN PATENT APPLICATION**

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- (54) Information recording medium, information recording method and information reproducing method
- (97) An Information recording medium comprises a user area, and a spare area including a replacement arrea, wherein the replacement area may be used inatead of a disfactive area in the user area. The user area and of a costactive area in the user area. The user area and the spare area include a pharative feetons. Each of the plurality of sectors includes a user data area for recording defect replacement allowance attribute data. The defect replacement allowance attribute data. The defect reporting of the user data has been executed in a state that the execution of a defect replacement process, the defecditive area in the user data is replaced with the replacement and the speed area.



#### Description

#### BACKGROUND OF THE INVENTION

#### 1. FIELD OF THE INVENTION:

10093] The present invention reliates to as information recording modified recording both read-time data, such as video and audio data, and non-read-time data, such as a computer program. The present invention also reliable to an information recording method for recording information into the information recording medium, and an information recording modium, and an information recorded in the information recording medium, information recorded in the information recording medium.

#### 2. DESCRIPTION OF THE RELATED ART.

(9092) On a phase-change type optical disk or a rewithsite optical disk nuch as a magneto-optical disk, the recorded data is typically provided with an arror correction code. Therefore, even when a certain level of error codural in exading the recorded data from such an optical disk, the error is corrected so that data can be approprishity rand out.

[9003] However, a meserial of an optical disk is osgraded due to the attachment of duest, the occurrence of soralches, or the repetition of recording, depending or environments and the number of years for which the disk is used in an area of an optical disk having such a degradation of the material of the optical disk, an error is likely to occur to a inverse eventing a limitation of occrection using an error correction code, in terms of the extendibility of a disk, such an area fementalter referred to as a "orfective area"; cannot be used to record and reproduce disk.

1904d In conventional rewittable optical Issle, an exirs area is hybridal provided in Avinnos for compensating for a deficitive area (herainafter referred to as a "scare area"). When a defective area is elected in recording data, a recording apparature records data, which should have been recorded into the defective area, into a con-defective area in a spear east. Therefore, the reisability of the data is a sourced. Such a process is generally called a distort management process. The defect management process allows a rewritable disk to be free from error.

[9005] In a rewritable optical disk having a large capacity, such as a DVD-RAM (Digital Versattle Disc-Ramon Access thereony, a plurality of sectors (a sector is a minimum unit of a recording area) are handled as a unit to which an error correction code is provided (such a unit including a plurality of sectors, to which an error correction code is provided, is hereinafter referred to as an YECC block?

[0006] A disk recording and reproduction draw can perform recording and reproduction only in units of the ECC block. A control apparatus, such as a personal computer, institution the dask recording and reproduction drive to execute recording in units of a sector. Therefore, the disk recording and reproduction appearatus needs to execute a process in which an ECC block including a sector specified by a recording command from the control apparatus is read out, data specified by the recording command for its execution, and the ECC block is recorded back onto a rewriteble optical disk, Such a process is hardinafter referred to as an RMM Gread Modiffy Withol process.

[0007] Hereinafter, a conventional recording method with be described with reference to Figures 8 through 11, [0008] Figure 8 shows a data structure of a conventional rewritable disk 806. As shown in portion (a) of Figure 8, the disk 800 includes a lead-in area 101, a data

area 402, and a lead-out area 103, a cata area 402, and a lead-out area 103.

[0009] The lead-in area 101 contains a control data area 101a and a defect management area 101b. The

group : The lead-in shear 101 contains a control data sees 101a and a defect management area 101b. The control data area 101a is an emboseed area which is impossible to rewrite, inthe control data seed 101a, control data, such as the type of a disk and a physical permeter. Which is referenced by an apparatus in recording and reproducing a disk, is reported. The defect management area 101b is a rewitable area in the defect management area 101b is a rewitable area in the defect management area 101b. Internation on effect in the data area is recorded. A content of the defect management area 101b will be deserted in detail.

[0010] The data area 102 contains a user area 104 for recording user data, and a spare area 105 which contains a replacement area which can be used instead of a defective area detected in the user area 104.

[0011] The lead-out area 103 contents a defect management are 103b and a control data area 103a. In the defect management area 103b of this land-out area 103, it hearing information as that recorded in the defect management area 103b of the lead-in area 101 is recorded. The reason that the same defect management information is recorded in a plurality of places is that the reliability of a disk can be improved, in case a defective area of is present in a defect management area, sales

[0012] Portion (b) of Figure 8 shows a data structure of the defect management area 101b. In the defect management area 101b of the lead-in area 101, two pieces of defect management information, i.e., a DMA1 (Dafect Management Area 1) and a DMA2 (Defect Management Area 1) are recorded. The two pieces of defect management information have the same context, Smithly, in the defect management area 100b of the lead-out areas 103, two pieces of defect management information. In the defect management area 100b of the lead-out areas 103, two pieces of defect management information, less a DMA1 and a DMA2, are recorded:

[0013] Portion (e) of Figure 8 shows a data structure of a DMA. A DMA contains a DDS (Disc Definition Structure), a PDL (Pomary Deficel List), and an SDL (Second-our) or DBL (Pomary Deficel List), in the DDS, informalion, such as the number of defect management groups it a disk (i.e., the number of vets of a User area and a spare area, which is one in the osser of DVD-RAM (version 2.0) and the number of times of updates, is recorded, in the PDL, the

positional information of a defective area detected in physically formatting of a disk is recorded. Note that the present invention relates to a process of recording user data after the physical formulting of a disk, and therefore a defeited description of the PDL is smitted. In the SDL, the information used for managing a defective area detected after the physical formatting of a disk is recorded. (8014) Portion (d) of Figure 8 shows a data structure of the SDL. An SDL identifier is a specific identification code for identifying an SDL (e.g., 5002h [h represents hexadecimal number]). An SDL update number is the number of times in which an SDL has been updated A PDt. update number is the number of times in which a PDL has been updated. The SDL update number and the PDL update number are used to select a DMA to be adopted, when four DMAs have different contents. The purpose is that an up-to-date DMA can be obtained even when an error occurs in updaling some of the DMAs. An SDL registration number is the number of registrations of defect positional information following the SDL registration number. In the example shown in portion (d) of Figure 8, only one set of an address of a defective area A and an address of a replacement area A thereof is registered. In this case, the SDL registration number is one. The address of the defective area A indicates the 25 positional information of a detective area detected in a user area. The address of the replacement area A indicales the positional information of a replacement area A (non-defective area) in a spare area which replaces the defective area A. A recording and reproduction apparatus refers to an SDL and uses a replacement area A instead of a defective area A. Therefore, data can be correctly recorded and reproduced. Such a process in which a defective area in a user area is replaced with a replacement area in a spare area, is called a defect replacement process. Note that as shown in ponion (d) of Figure 8, an unused portion in an SDI, is filled with data of FFb.

[0015] Portion (e) of Figure 8 shows a structure of an ECC block which is a part of a non-resultine file for storing non-resultine gate, such as a computer program. In a DVD-RAM, one ECC block contains 16 sectors #9 through #16.

[Bo16] Portion (§ of Figure 8 shows a data structure of a section. The section continues active hostes 100 of a section. The section continues active hostes 100 for recording control information), a user data area 107 for recording user data, and an EDC (Firm C Belection Code) which is an error detection code for data in a user data area, in the section header 808, the sector information information area in the section header 808, the sector information information a position of the sector, and an extreme the sector, and an extreme the sector of the sector information indicating a resistant of the sector. The sector information information and section of the sector information and extreme the sector of the sector information and cross stituments of the sector information and incontains, a sector of the sector information and incontains, a sector format information, wheller the disk is divided into a plusitify of zones; a tracking method information and the section and area of the sector in the sector in the sector in the sector information can be accepted.

reproduction of data; a reflectance of the medium, an eree attribute including whether the sector behalf are a reading a lead-in area or a data area or a lead-out area, a data type infideating whether the sector behangs, led a layer number in which are a layer number is not a layer number in sideating the layer number is which as each of the sector behangs. Note that a reserve area is reserved in see of a future extension. In the reserve area, 00th is recorded, in the user data area 107, 2049 bytes of user data is resorted from byte is equal to 9 bits). An EDC (Error Detection Code) is a detection code for detecting a rorr in the user data area 107.

[0017] Among data physically recorded on a disk, an error correction code for correcting a pead-out error is included in addition to the above-described rids situation of a sector. As described above, in a DVD-RAM, a unit of 16 sectors is provided with an error correction code. Hereinafter, an EOD block which is the unit of an error correction code will be described with reference to Figure 9.

[0018] Portion (a) of Figure 9 shows a data structure of an ECC block. In one sector, 12 user data rows (one user data row is 172 bytes), 12 internal code rows (one internal code row is 10 bytes), one external code row (172 bytes), and one internal and external code row (10 bytes), are recorded. Such data is converted to data having an ECC block structure as shown in portion (b) of Figure 9 upon data reproduction. Conversely, upon data recording, data having the ECC block structure as shown in portion (b) of Figure 9 is converted to the data having the sector structure as shown in portion (a) of Figure 9, Upon data reproduction, 12 user data rows contained in each sector are initially linked to respective internal code rows. Further, a total of 16 of external code rows, each of which is distributed in a respective sector. and a total of 16 of the internal and external code nows are linked to an end portion of the ECC block structure. in this case, an infernal code row m (m is an integer of from 0 to 15) is an error correction code which is provid. ed with a user data row m and which is used to perform correction in a norizontal direction in portion (b) of Figure 9. The external code row is used to perform correction in a vertical direction throughout the EOO block

[0019] Further, the internal and external gode row is located at an overlapping position in the horizontal and vertical directions, and is used both for correction of the external code row in the horizontal direction and for the correction of the internal code row in the ventical direction. Conversely, upon data repording, after an apperatus generales internal codes, external codes, and interhal and external codes for the user data rows, the external code rows and the internal and external code rows are distributed and recorded in the respective sectors. Therefore, unless the overall ECC block data (16 sectors) are determined, the external code rows cannot be generated even when the data of one sector is determined. In this case, recording into a sector carinol be executed. As described above, in a DVC-RAM, since the generation of an error correction code and the error correction process using an error correction code cannot be executed in units of a sector, recording and reproduction are executed in units of an ECC block including 16 sectors. Further, a defective area is registered into an SDL in units of an ECC block.

[8829] As described above, in a DVD-RAM, recording onto a disk is executed in units of an ECC block. However, in the case of a DVO drive connected to a personal computer, the computer requests a recording process in units of a sector. Therefore, the OVO drive, which accepts a recording request in units of a sector, needs to perform a sense of processes (RMW process), i.e., reading out in units of an ECC block, overwriting sector data to be updated, and recording in units of an ECC block. Hereinafter, the RMW process will be described with reference to Figure 10.

[0021] Figure 19 is a diagram used for explaining a concept of the RMW process. Portlon (a) of Figure 18 conceptually shows data to be recorded, it is assumed that data to be recorded is two sectors, i.e., a sector 20 #16+15 (i is an integer of zero or more) and a sector #16i+16. In this case, a DVD drive initially reads out data of two ECC blocks, i.e., an ECC block #i to which the sector#16i+15 balongs and an ECC block #i+1 to which the sector #16H-16 belongs (STEP 1). Thereafter, the DVD drive overwrites the data corresponding to the sector#16+15 and the sector#16+16 on its buffer memory from which the data has been read out with data to be recorded shown in portion (a) of Figure 10 (STEP 2). The thus-updated data is recorded back onto a disk in units of an ECC block (STEP 3). As a result of the abovedescribed RMW process, it is found that data only of the seizors #(16i+16) and #(16i+16) are updated in comparison of data (before recording) on the disk shown in pertion (b) of Figure 10 with data (after recording) on the disk shown in portion (d) of Figure 10.

[8022] Figure 11 is a flowchart showing a flow of the RMW process. Hereitsefter, the flow shown in Figure 11 will be described step by step.

[0023] The DVD drive, which has accepted a record- 40 ing request, determines whether a border of an area specified by the recording request is a border of an ECC block. Such a determination is executed by checking whether a sector number from which recording starts and the number of sactors to be recorded each are an 46 integral multiple of 16. When a border of an area specified by the recording request is a border of an ECC block, the process branches to (\$1105), in this case, recording can be executed in units of an ECC block. This is because an RMW propess is not required.

[0024] When a border of an area specified by the recording request is not a border of an ECC block, the process branches to (S1102) in which an RMW process is executed

[0025] The UVO drive reads out from a disk an ECC block including a sector specified by the recording request (91102). When the reading out is normally ended, the process branches to (\$1105). When the reading out is erroneously ended, the process branches to (\$1104)

[9026] The DVD drive updates recording requested portion of read-out data to data specified by the recording request (recording request data) (S1105). Thereafter, the DVD drive records the data updated in (\$1105) onto the disk in units of an ECC block (\$1106), When an error occurs in the recording process, it is determined that an area into which data will be recorded has a de-

fect. As a result, the process branches to (\$1110) in which a defect replacement process is executed. When the recording process is normally ended, the process branches to (\$1108).

[9927] The DVD drive reads out the data recorded in (S110E), thereby determining whather the recorded dais can be normally reproduced (\$1108), in this case, the process executed in (\$1108) is called a verify process. in a typical verify process, the presence of a margin for reproduction is confirmed in order to secure that date can be normally reproduced at a future time. In the verify process, when it is determined that data cannot be normally reproduced or that a sufficient margin is not secured although data could have been normally raptoduced (\$1109), it is determined that there is a defect in an area in which the data is recorded. In this case, the process branches to (\$1110). When a margin is secured and reproduction can be executed in the verify process. the process branches to (S1111) (normal and),

[0028] When an error is detected in the recording process (\$1106, \$1107) or the verify process (\$1108, S1109), a replacement area which is available from a spare area is allocated, and the processes subsequent to (\$1106) are repeatedly applied to the allocated replacement area. As described above, recording can be executed in units of a sector for a DVD-RAM which can be recorded only in units of an ECC block including a plurality of sectors.

[0029] However, the above-described RMW process is based on the premise that an ECC block including an area specified in a recording request can be reproduced. That is, when it is determined in (\$1103) of Figure 11 that an error occurs, the process immediately goes to the error end. The reason of the immediate error end as a result of such a determination is that data other than the area specified in the recording request cannot be obtained although recording can be executed only in units of an ECC block. To avoid such a situation, in conventional DVD drives, the verify step such as (\$1108, S1109) shown in Figure 11 is provided. The verify step assures reproduction.

[0030] On the other hand, a method without verification of the recorded data has been proposed in order to secure that video and audio data is recorded onto a disk in real-time (e.g., Japanese Laid-open Publication No. 10-516372). As described above, when the varification of recorded data and the defect replacement process in which a defective area is repraced with a replacement area, are not executed, there may be an occurrence of a partial area on a disk in which reproduction cannot be executed. As a result, the error and may occur in the RMW process. When such a situation occurs in a compulsi environment, a latel problem arises in which data cannot be saved on the disk. In addition, a serious probiem may arise in which the computer itself hangs up.

## SUMMARY OF THE INVENTION

[0631] According to one aspect of the present invention, an information recording medium comprises a user area, and a spare area including a replacement area. wherein the replacement area may be used instead of a defective area in the user area. The user area and the spare area include a plurality of sectors. Each of the plurailly of sectors includes a user data area for recording user data, and an attribute data aree for recording detect replacement allowance attribute data. The defect replacement allowance attribute data indicates whether recording of the user data has been executed in a state 20 that the execution of a defect replacement process is allowed, wherein in the defect replacement process, the defective area in the user area is replaced with the replacement area in the spare area. Therefore, the abovedescribed object of the present invention is achieved. [0032] In one embodiment of the present invention. real-time data may be recorded as the user data in each of one or more sectors of the plurality of sectors, resitime reproduction being required for the real-time data. in each of the one or more sectors, defective replacement allowance attribute data having a first attribute value indicating that the recording of the user data has not been executed in the state that the execution of the defect replacement process is allowed, may be recorded. [0033] In one embodiment of the present invention, non-real-time data may be recorded as the user data in such of one or more sectors of the plurality of sectors, non-real-time reproduction not being required for the non-real-time data in each of the one or more sectors. defective replacement allowance attribute data having a second attribute value indicating that the recording of the user data has been executed in the state that the execution of the defect replacement process is allowed. may be recorded.

[0034] in one embodiment of the present invention, 46 the defective area may be an ECC block including a defective sector, and the defect replacement process is execuled in units of an ECC block

[9935] In one embodiment of the present invention, recording of information into the information recording medium may be executed in units of an ECC block, the ECC block including a plurality of sectors. Altribute values of all defect replacement allowence attribute data included in the plurality of sectors in the ECC block may be set to the same attribute value.

(9636) According to another aspect of the present invention, arrinformation recording method is provided for recording information into an information recording me-

dium including a user area, and a spare area including a replacement area, wherein the replacement area may be used instead of a defective area in the user area. The user area and the spare area include a plurality of sectors. Each of the plurality of sectors includes a user data area for recording user data, and an attribute data area. The information recording method comprising the steps of (a) recording user data into the user data area, (b) generating defect replacement allowance sitribute data. and (c) recording the defect replacement allowance astribute data into the attribute data area. The defect replacement allowance attribute data indicates whether recording of the user data has been executed in a state that the execution of a defect replacement process is allowed, wherein in the defect replacement process, the defective area in the user area is replaced with the replacement area in the spare area. Therefore, the abovedescribed objective of the present invention is achieved. [0037] in one embodiment of the present invention, the slep (a) may include the steps of recording real-time date as the user data in the user data area, rest-time reproduction being required for the real-time data, and continuing the recording of the real-time data without performing the defect replacement process, even when a defective area is detected during recording of the real-

time data. The step (b) may include the step of setting an attribute value of the defective replacement allowance attribute data to a first attribute value indicating triat the recording of the user data has not been executed in the state that the execution of the defect replacement process is allowed.

[0038] In one embodiment of the present invention. the step (a) may include the steps of recording non-realtime data as the user data in the user data area, realtime reproduction not being required for the non-realtime data, and executing the defact replacement process, when a defective area is detected during recording of the non-real-time data. The step (b) may include the step of selting an attribute value of the defective replace. ment allowance attribute data to a second attribute value indicating that the repording of the user data has been executed in the state that the execution of the defect replacement process is allowed.

[0039] in one embodiment of the present invention. the defective area may be an ECC block including a defective sector, and the defect replacement process is executed in units of the ECC block

[0040] In one embodiment of the present invention recording of information into the information recording medium may be executed in units of an EGC block, the ECC block including a plurality of sectors. The information recording method may further comprise the step of setting attribute values of all defect replacement allowance attribute data included in the plurality of sectors in the ECC block to the same attribute value.

[0941] According to another aspect of the present invention, an information reproduction method is provided for reproducing information recorded on an information

recording medium including a user area, and a spare area including a replacement area, wherein the replacement area may be used instead of a defective area in the user area. The user area and the spare area include a plurality of sectors. The information reproduction method comprises the steps of (a) reading out data recorded in the information recording medium, (b) determining whether a read-out error of the date occurs, (c) reading out defect replacement allowance attribute data from a sector, the data being recorded in the sector. when it is determined that a read-out error of the data occurs, and (d) executing an error process depending on an attribute value of the read-out defect replacement allowance attribute data. The defect replacement allowance altribute data Indicates whether recording of the data has been executed in a stale that the execution of a detect replacement process is allowed, wherein in the defect replacement process, the defective area in the user area is replaced with the replacement area in the spare area. Therefore, the above-described objective is 20 achieveri

[0042] In one embodiment of the present invention, the step (d) may include the steps of (d-1) determining whether the attribute value of the read-out defect replacement allowence attribute data is equal to a first at- 26 tribute value indicating that the recording of the user data has not been executed in the state that the execution of the defect replacement process is allowed, and (d-2) ignoring the read-out error of the deta and continuing a reproduction process, when it is determined that the aiiribute value of the read-out defect replacement allowance altribute data is equal to the first attribute value. [9043] In one embodiment of the present invention, the step (d.2) may include the step of replacing at least a portion of the data with predetermined dummy data. [0044] In one embodiment of the present invention, each of the plurality of sectors may include a sector header. The sector header may include the defect replecement allowance stimbute data, and a sector header error defection code for detecting a read-out error of the 40 sector header. The step (c) may include the steps of (c-1) detecting the read-out error of the sector header using the sector header error detection code, and (c-2) reading out the defect replacement allowance attribute data from a sector, the read-out error of the sector header not 45 being detected from the sector.

[0045] In one embodiment of the present invention, recording of data into the Information recording medium may be executed in units of an ECC block, the ECC block, the Including a plurality of sectors. The step (c) may include the step of (c)-17 seading out then or more defect replacement allowance attitude data from one or more sectors of the plurality of sectors included in the ECC block, the data being recorded in the ECC block. The step (d) may include the step of (d-1) executing an error process despending on an attitude value of the reaction one or more defect replacement allowance attribute distance.

19045] In one embodinent of the present invention, each of the plurality of sectors may include a sealor header. The sector header the sector header the sector header may include the select replacement allowance stribute data, and a sector header stord details node for detecting a ceal-out error of the sector header. The step (c-1) may include the steps of c-1-1) detailing the read-out error of the sector header using the sector header using the sector header stord detection code, and (c-1-2) reading out the defect replacement allowance attribute data from at least one sector successively from a leading sector, the read-out error of the sector header and telling sector, the read-out error of the sector header.

[6047] In one embodiment of the present invention, the step (3-1) may include the step of (3-1-1) determining whether the emor process is executed bead on marjority rule of the attribute values of at least one defect replacement slowance attribute data, the read-out enter of the sector fleader not being defected from at least one sector including the at least one defect replacement.

[9048] In one amboliment of the present invention, each of the sturtility of sectors may include the defact replacement allowance attribute data, as inhermal code PI for contesting an error in one sectors, and an advantage ode PO for contracting an error rover one ECC block. The step (c-f) may includes the steps of (c-f-1) detecting an error not correctable in one sector using the internal code, and (c-f-2) reading out the defect replacement allowance attribute data from at bleast one sector successively from a leading sector, the error not correctable in one sector not believe detected.

[0043] In one embodiment of the present invantion, the slep (4-1) may include the slep of (4-1-1) determining whether the error process is executed based on mass jority rule of the attribute values of at least one defect replacement allowance attribute data, the error not correctable in one sector not being detected from at least one sector including the at least defect replacement allowance attribute data.

[9950] According to another aspect of the present invention, an information reproduction method is provided for reproducing information recorded on an information recording medium including a user area, and a scare area including a replacement area, wherein the replacement area may be used instead of a defective area in the user area. The user area and the spare area include a plurality of sectors. The information reproduction method comprises the steps of determining whather a format of data recorded in the information recording medium is a predetermined format, reading out defect replacement allowance attribute data from a sector, the data being recorded in the sector, when it is determined that the formal of data recorded in the information recording medium is the predetermined format, and determining whether reproduction of data recorded in the information recording medium is allowed, in accordance with an attribute value of the read-out defect replacement allowance attribute data. The defect replacement

allowance attribute data indicates whether recording of the user data has been executed in a state that the exactition of a defect replacement process is allowed, whatein in the defect replacement process, the defective area in the user area is replaced with the replacement area in the user area.

[0051] Thus, the invention described literain makes possible the advantages of providing an information reporting making, an information receiving method, and an information reproduction matted capable of preventing occurrence of an error end of a RAWY process in a computer environment.

[9952] These and other advantages of the present invention will become apparent to those skilled in the art upon reading and understanding the following detailed 15 description with reference to the accompanying figures.

## SRIEF DESCRIPTION OF THE DRAWINGS

[0053] Figure 1 is diagram showing a date structure 20 of an information recording disk 100 according to Example 1 of the present invention.

[0054] Figure 2A is diagram showing a data structure of an ECC block reported in the information recording disk 109.

[0055] Figure 2B is diagram showing a data structure of an ECC block recorded in the information recording disk 100.

[0086] Figure 3 is a block diagram showing a structure of an information resorting and reproduction system 30 200 according to Example 3 of the present invention. [0087] Figure 4 is a howchart showing a flow of a re-production process in which a disk recording and reproduction process in which a disk recording and reproduction for the 230 reproduces data recorded in a rewritable sink 250.

(0058) Figure 5 is a flowchart showing a flow of a defect repracement allowance attribute determination process shown in Figure 4.

[9059] Figure 8 is a flowchart showing a flow of a recording process in which the disk recording and reproduction drive 230 records non-real-time data onto the rewritable disk 280.

rewritable disk 289.

[9860] Figure 7 is a flowchart showing a flow of a recording process in which the disk recording and reproduction drive 230 records real-time data onto the rewri-

lable disk 250, [0061] Figure 8 is a diagram showing a structure of a conventional rewritable disk 800,

[9982] Figure 9 is a diagram used for explaining an ECO block which is a unit of an error correction code. [9983] Figure 10 is a diagram used for explaining a concept of an ERMV process.

[0064] Figure 11 is a flowchart showing a flow of the RMW process.

[0065] Figure 12 is a diagram used for explaining a data structure of file management information in a DVO-Video formal

[0068] Figure 13 is a diagram showing a data struc-

ture of the DVD-Video formal.

[0067] Figure 14 is a flowchart showing a flow of a reproduction process according to the present invention.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

[0063] Hereinaffer, the present invention will be described by wey of illustrative examples with reference to the accompanying drawings. Note that an information recording disk (optical disk) is described below as un exemplary information unording medium. The present invention can be applied to any type of information recording medium.

#### (Example 1)

[0069] Figure 1 shows a data structure of an information recording disk 100 according to Example 1 of the present invention. In Figure 1, the same components as those of the information reporting disk 800 of Figure 8 are indicated by the same reference numerals, and a description of such components is omitted.

[0070] Portion (a) of Figure 1 shows a situation where one non-real-time file (parallel hatches) including non-real-time data which does not require real-time reproduction and one real-time file (crossed hatches) including real-time data which requires real-time reproduction are recorded in a user area 104 of the information reoording data file.

[0871] The non-real-time data is, for example, a computer program. Then real-time data is, for example, AV (Audio/Video) data including at least one of video data and audio data.

58 [0072] In the example shown in portion (a) of Figure 1, a portion of the non-real-time file is recorded in a spara area 105. This is a result of the execution of a defect-replacement process for replacing a defective have in the user area 104 with a replacement area in the epara area 105, when the defective area is distincted in the user area during the recording of the non-real-time file in the user area 104.

[0073] The user area 104 and the spars area 105 include a ciurality of sectors. Each sector has a data structure in which an attribute data area 108 for recording a defect replacement allowance attribute data is added to a sector feased (see portions b) and (c) of Figure 1), in comparison with the data structure of a sector of tire conventional disk 80 of Figure 3, Note that in the axample shown in Figure 1, the attribute data area 108 is provided in the sector header. However, the position of the attribute data area 108 is not limited to this. The attribute data area 108 may be placed at an arbitrary fixed position within a sector.

55 [0074] The defect replacement allowance stiribute data indicates whether recording of user data into the user data area 107 has been executed in a state that the execution of a defect replacement process for replacing a defective area in the user area 164 with a replacement area in the spare area 165 is allowed. The defect replacement allowance attribute data takes either of an attribute value "0" (allowed) or "1" (forbidden), for example.

[9075] The value "0" (allowed) of the defect replacement allowance attribute data recorded in the attribute data area 108 of a sector indicates that the recording of user data into the user data area 107 in the same sector has been executed in a static that the execution of the defect replacement process is allowed.

[0076] The value "1" (forbidden) of the deflect replacement allowance attribute data recorded in the attribute data area 108 of a sector indicates that the recording of user data into the user data area 107 in the same sector. The has not been excelled in a state that the execution of the defect replacement process is allowed (i.e., the recording of user data into the user data area 107 in the same sector has been executed in a state that the exeoution of the defect replacement process is forbidden). 00777 Porton (b) of Figure 1 shows a data structure of the sector in which the non-real-time data contained in the non-real-time data contained

[0078] The non-real-time data is recorded in the user adia area 107 in the sector in the state that the execution of of the defact replacement process a lightwed. Therefore, the attribute value of the defect replacement allowance attribute data recorded in the attribution data area 108 is set to "0" (allowed).

[0079] Note that the defect replacement allowance atthorted data does not indicate wrether the defect replacement process has been actually oxecuted during the recording of user date, but indicates whether the reporting of user data has been sexued in the state that the execution of the defect replacement process is allowed. When a normal-time file recorded in an and the user area 104, the attribute value of the defect replacement allowance attribute data of each sector included in the area is set to "O" (direct), regardless of whether the area has been replaced with the replacement area in the sparse area 105.

(9080) Since the reliability of data is required for nonreal-lime date, such as a computer program, the defect replacement process needs to be used to secure the reliability of data. The attribute value of the defect replacement allowance altifuture date of a sector in which non-real-lime data is recorded (a non-real-lime data recording sector) is set to "0" (allowed).

[0081] Portion (c) of Figure 1 shows a data structure of a sector in which real-time data contained in a real-time file is recorded.

[0882] The real-time data is recorded in the user data area 107 in the socior in the state that the execution of the defect replacement process is forbidden. In this case, the attribute value of the defect replacement allowance attribute data recorded in the attribution data errae 108 is set to "1" (direloden).

[9983] It is important for real-time data, such as AV

data, to be reproduced and recorded in real-time, in comparison with non-real-lime data, the residelity of deta is less required. Further, when a portion of a real-time file is recorded in a spare one as a result of e defect replacement process during the recording of the tealtime file, a reproduction head needs to be involved from a user area to the spare area during the reproducting of the real-time file. In this case, the movement of the reproduction hand causes a delay in reproduction, which may lead to prevention of continuous reproduction for real-time file in this case, for example, video or audiomay be skipped, or hose may occur during the reproduction.

[0084] According to the above-described reasons, this is execution of the defect replacement process is forbid-dian during the recording of a resultine file. The attribute value of the defect replacement allowance attribute data of a sector in which real-time data is recorded (a real-time data are considered as recorded (a real-time data recording sector) is set to "1" (forbidden).

[9085] Note that the shove-described defect replacement process may be executed in units of a sector or in units of an ECC block including a plurality of sectors (e. g., 16 sectors). When the defect rapiscement process may be executed in units of a sector, a defective sector (defective area) in the user area 194 is replaced with a replacement sector (replacement area) in the spare area 105. When the defect replacement process may be executed in units of an ECC block, an ECC block (defective area) in the user area 104 is replaced with an ECC blook (replacement area) in the spare area 105 100861 As described above, according to the information recording disk of the present invention, each sector is provided with an attribute data area for recording a defect replacement ellowance attribute data indicating whether the recording of user data has been executed in the state that the execution of a defect replacement process is allowed. Thus, the defect replacement allowance attribute data can be recorded in an information recording disk.

[0697] When the recording of user date has not been executed in the state that the execution of a defeot replacement process is allowed (i.e., the recording of user data has been executed in the slate that the execution of a defect replacement process is forbidden), but at thouse value of the defect replacement allowance at thibute value is set to a first attribute value (g. 15" representing "forbidden"). When the recording of user data has been executed in the state that the execution of a depot replacement process is allowed, the attribute value of the defect replacement allowance stribute data is set to a second attribute value (e.g., "5" representing "allowed").

[0083] The defect replacement allowance attribute that a recorded in an information recording disk allows an error process depending on the attribute value of the dufect replacement allowence attribute data, when a reproduction appreciate detects as error in reading out user data recorded in the information recording disk. The

concept of the "error process depending on the attribute value of the defect replacement allowance attribute data" is based on an idea that an error occurring in reading out the recorded user data is handled in a manner varying depending on the reliability of the user date. The reliability of recorded user data is inevitably lower when the execution of a defect replacement process is forbidden in recording user data than when the execution of a defect replacement process is allowed. Therefore. when the execution of a defect replacement process is forbidden, it is not appropriate that the occurrence of an error in reading out user data is handled as an exceptional situation, in such a case, a certain recovery process should be suitably executed. For example, when the execution of a datect replacement process is forbidden. a reproduction apparetus may perform the following recovery process: this error in reading out user data is ignoted so that a reproduction process is continued (e.g., in an RMW process, among 18 sectors included in an ECC block including one sector specified by a recording 20 request. 16 sectors other than the specified sector are Subjected to data padding).

[0089] Since the reconling of real-time data is executed in a sliste that the execution of a defect replacement process is forbidden, the attribute value of the defect replacement allowance attribute data of a sector in which the real-time data is recorded is set to a first attribute value (e.g., "1" representing "forbidden"). Since the recording of non-real-time data is executed in a state that the execution of a defect replacement process is allowed, the attribute value of the defect replacement allowance attribute data of a sector in which the nonreal-time data is recorded is set to a second attribute value (e.g., "0" representing "allowed"). As a result, by referring to the attribute value of the defect replacement 35 allowance affribute data recorded in a sector, it can be determined whether user data recorded in the sector is real-time data or non-real-time data. This means that the defect replacement allowance attribute data also functions as a flag indinating whether or not a file record- 40 ed in an information recording disk is a real-time file

#### (Example 2)

[8080] Heminaffer, a data structure of the information recording disk 100 when user data is recorded and reproduced in units of an EOC block will be described (the ECC block is a unit when an error correction process is skeouted).

[0091] Figures 2A and 2B show data structures of an 80 ECC block recorded in the information recording disk 100. One ECC block contains a plurality of sectors (e. g., 16 sectors).

[0092] Each sector includes: a sector header 106; a user data area 107 for recording user data; an area for recording an EDC which is an error detection code for the sector header 106 and the user data area 107; an area for recording an international PI which is a correion note cased within a sector, and an area for recording an external code PO provided over an ECC block. Note that the details of the internal code PI and the external code PO are described in the DESCRIPTION OF THE RELATED ART section A description of the codes is here conflicts.

[6083]. The sector header 106 contains an attribute data area 108 for recording defect replacement allowance attribute data, and an erset for recording an IED which is an error detection code in the sector header 106. Note that the sector header 106 may contain an erse for recording other control information which is however ormitted here.

[9094] The attribute values of all defect replacement is allowance attribute data contained in a purasity of sectors in one ECC block are set to be same attribute value. [9095] Note that in the example shown in Figures 2A and 2B, an attribute data area 198 is provided in the sector header 196. However, the position of the attribute data area 198 in out install to this. The attribute data area 198 may be pieced at any fixed position in a sector. [9096] Figure 2A shows a data situation of an ECC [9096] which make lime data is reconsided a rest-time data-

fa recording ECC block;

1997] Real-time data is recorded in each sector in an
ECC block in the state that the execution of a defect replacement process is forbidden. If a defect replacement
process is executed in recording real-time data, the defect replacement process may lead to prevention of continuous reproduction of the real-time data. Therefore,
the attribute values of all defect replacement allowance
attribute data in an ECC block in which real-time data is
recorded are saft of "1 (forbidden).

[0998] Figure 28 shows a data structure of an ECC block in which non-real-time data is recorded (a nonreal-time data recording ECC block)

[0099] Non-real-time data is recorded in each sector in an ECC block in the state that the arrectation of a defect replacement process is allowed. The reason is that in the case of the recording of non-neal-time data, the greater realisability of data is required than the continuity of data. Therefore, the attribute values of all defect replacement allowance attribute data in an ECC block in which non-real-time data is reported are set to "0" (al-time).

[9100] As described above, affects similar to those described in Example 1 can be obtained by recording defect replacement ellowance attribute data in an information recording diels.

## (Example 3)

[0101] Figure 3 shows a structure of an information recording and reproduction system 200 ecocoding to Example 3 of the present invention. The information recording and reproduction system 200 records information into the information recording medium 90°, or reproduces information recording the information service information reproduces information recording the information re-

cording medium 189

[0102] The information recording and reproduction system 300 includes a host computer 210, a disk recording and reproduction drive 230, and a device VF bus 201 connecting therebetween.

[9193] A rewritable disk 250 is an example of the inturnation recording medium 199 described with reference to Figures 1 and 2.

(9194) The host computer 210 includes: a contrail processing circuit 211 for performing an operation, a main manory 212 for storing an execution program and state required for an operation, a processor bue 213 for connecting the central processing circuit 211 and the main manory 212, an external appearatus bus 215 for connecting the processor bus 213 and the external appearatus bus 215, an UF control and 218 for communicating with a disk recording and reproduction drive 230 as a peripheral, a but and 218 for communicating with a disk recording and reproduction drive 230 as a peripheral or important bus 217 in any other disk operations 217 in any other disk recording and exponential carrier and outputing the result as an enableg audioviduse eight is and any AV data denoding card 218 for converting an input annotage audioviduse eight and to disk during data.

[0105] The disk recording and reproduction drive 230 includes: an I/F control circuit 231 for communicating with the host computer 210 via the rievice I/F bus 201; a recording control section 232 for controlling a recording process in response to a recording request from the host computer 216; a sector information generation section 233 for generating sector information before a re- 30 uarding process and providing the sector information for data to be recorded; a data recording section 234 for recording dain stored in a data buffer 239 at a specified position of the rewritable disk 250; a buffer control section 235 for controlling data menipulation and the like in the data buffer 239; a reproduction control section 236 for controlling a reproduction process in response to a reproduction request from the host computer 210, a data read-out section 237 for reading out data from a specified position of the rewritable disk 250 and storing the data in the date buffer 239; a replacement stribute cetermination section 238 for determining the attribute value of the defect replacement allowance attribute data when the data read-out section 237 detects a read-out error, the data buffer 239 for temporarity storing data to be recorded and reproduced data; a data bus 240 functioning as a transmission path for transmitting and recalving data to and from each section and the data buffer 239; and a control bus 241 functioning as a transmission path for transmission and reception of control information, such as a command and a process result, between each section

[0108] Note that each section included in a disk recording and reproduction drive may be realized by hardwars, software, or a combination thereof.

[0107] Next, a specific operation of the disk recording and reproduction drive 230 will be described with reference to Figures 4 through 7.

[9108] Figure 4 is a flowchart showing a flow of reproducing data recorded in the rewritable disk 250.

[0109] The I/F control circuit 231 of the disk recording and reproduction drive 230 accepts a reproduction request command from the host computer 210 (6601).

The life control cross 221 (seems to the production on the last control cross 221 (seems to the reproduction on the section 236 (seems to the september of the control cross and the section 236 seems 236 (see seems 236 seems 237 seems 23

[0110] The data read-out section 237 reads out the data recorded in the specified area in the revertable disk is 250, and stores the read-out data into the data buffer 239 (5502). The data read-out section 237 performs are error correction process using an error correction code.

for the read-out data.

[0141] The data read-out section 237 determines whether the data read-out process is normally ended, and returns a result of the determination (normal and error end) to the responduction control section 236 (5903). When the error correction process is normally and ad. "normal and" is returned to the reproduction control section 236. When correct data cannot be restored, since more errors are delected than can be corrected in the error correction process, "error end" is returned to the reproduction control section 236.

[9112] When the reproduction control section 236 accepts a determination result indicating "normal end" from the data read-out section 237, the reproduction control section 236 reports the normal end to the VF control circuit 231.

[9113] When the reproduction control section 236 accepts a determination result indicating "error shalf" from the data read-out section 237, the reproduction control section 236 instructs the replacement attribute determination section 238 to determine the attribute value of defect replacement advance attribute data. The replacement attribute determination section 238 performs a defect replacement advance attribute determination a defect replacement advance attribute determination.

process (5604). The details of the defect replacement allowance attribute determination process are described later with reference to Figure 5. The reptaces and the most attribute determination section 228 returns a result of the determination (allowed/forbidden) to the reproduction control section 250.

[014] When the reproduction control section 236 accepts a determination result indicating "slowed" from the replacement stribute determination section 23s, the reproduction control section 236 reports the error end to the WF control charact 231. As a result, this reproduction is error-neutral 231. As a result, this reproduction is error-neutral production.

[0115] When the reproduction control section 236 acsec spits a determination result indicating "forbidden" from the replacement attribute determination section 238, the reproduction control section 238 instructs the buffer control section 235 to replace data, which is read out from a specified area on the rewritable desk 250 and is stored in the data buffer 239, with durinny data (e.g., 00h data). The buffer control section 235 replaces the data stored in the data buffer 239 with dummy data (e.g., 50h data) is accordance with the instruction from the section 235 (5805, 5806). Thereater, the buffer control section 235 (5805, 5806). Thereater, the buffer control section 235 returns a report of completion to the reproduction control section 239. [0116] When the data read-out process is normally completed, or when the data read-out process is entracted to the section 235 respects the data of the dat

[0117] When the IP control diretti 231 accepts a mpon of normal end from the reproduction control section
236, the IP control circuit 231 transfers data storas in
the data buffer 239 to the host computer 210. As a result,
the reproduction process is normally ended (560.8),
(0119) As described above, according to an information reproduction method, when an error occurs in reading out data recorded in an information recording medium, an error process can be executed depending on the
attribute value of defect replacement allowance attribute

autinute value of derect replacement allowance altribute data by referring to the attribute value of defect replacement allowance altribute data recorded in the information recording medium.

[0119] For example, when the attribute value of defect replacement allowence attribute data indicates that this defet has been recorded in the state that the execution of a diffect replacement process is forbidden, the disk recording and reproduction criter 230 ignories the read-out error of the data (e.g., replaces the read-out error of the data (e.g., replaces in process is continued.)

[0120] The moording of real-time data is executed in the state that the execution of a defect replacarrent process is forbidden, so that the attribute value of the select replacarrent allowance attribute data of a sector of in which the real-time data is reported is set for formidden. Therefore, even when a read-out error is detected in reproduction peak-time data, the reproduction process is not error even when a read-out error is detected in reproduction of rest-time data can be executed without decourrence of an error even under a computer environment.

[0421] Further, in the above-described information reproduction method, seen when an aror is desected in reading out data, if the recording of the data is executed in the care that the execution of a elector phisomens process is forbidden, read-out data is repinced with dummy data (e.g., Oth data). When the dummy data is rereturned, a recovery process can be executed. The exreturned a recovery process can be executed. The exdumny data is not reproduced, but data is obtained by interpolating video data before and after the dummy design. [9122] Note that dummy date is not limited to 60h deta. Dummy date may be other than 00h date.

(0123) Figure 5 is a flowchet showing a llow of a defect replacement allowance altinute dotermination process shown in (5004) of Figure 4. Note that in an exempte shown in Figure 5, an area specified by a reproduction request is one sector, are ECO block including the specified sector is read out from the rewritable disk 250, and the CCO block is stored in the data buffer 239. Further, even when an error occurs in reading out data, data including an error is stored by the data buffer 239.

[0124] The replacement attribute determination section 238 initially sets a current sector number in an ECC block to zero (SS01). The term "current sector number

in an ECC block herein means the number of a sector, which is currently subjected to a process, of a plurality of sectors (16 sectors in this example) contained in an ECC block in which a need-out error occurs. Note that sector numbers 0, 1, 2, ..., and 15 are sequentiely assigned to the respective sectors contained in an ECC block successively from the leading sector in the ECC block successively from the leading sector in the ECC block.

[8125] The replacement attribute determination section 238 determines whether there is an error in the sector header of a sector corresponding to a current number, by referring to an IED contained in the sector header. As described above, an IED is an error detection code provided in a sector needer. Therefore, with an IED, whether there is an error in a sector header can be determined.

[0125] When the replacement attribute determination scaling 138 determines that there is no error in a sector header, the replacement attribute determination section 238 determines that the sector header is used to determine the determines that the sector header is used to determine the deter replacement allowance attribute/5602), in this case, the process branches to (8506). When the replacement attribute determination section 238 determines.

mines that there is an arrol in a sector header, the replacement attribute determination section 286 externines that the sector header is not used to determine the defect replacement allowance attribute (5502). The reason is that a less reliable sector header having a detected error is prevented from being used. In this case, 15 the process branches to (5503).

[9127] The replacement attribute determination section 238 adds one to a current sector number in order to determine whether the sector header of a subsequent sector can be used to determine the defect replacement allowance attribute (5503), it a current sector number after the addition of one becomes 16, an error is detected in all sector headers of on EGC block, in this case, the process branches to (5505).

[0128] When a current sector number is 15 or less, 55 the process branches to (SSC2). Therefore, verification is continued for the sector header of a subsequent sector (SSC). SSC41.

[0129] When the replacement attribute determination

section 236 determines that there is no error in the section header of a sector corresponding to a current sector number, the replacement attituate determination section 236 determines whether the attitude value of the defect replacement allowance attitude atta of the defect replacement allowance attitude atta of the defect replacement allowance attitude atta of the color is a value representing "allowed" (e.g., "9") or a value representing "problem" (e.g., "1") (SOO)

[9130] When the olimbuts value of the defect replacement allowance attribute data referred to in (9500) is the value representing "allowed" (e.g., "0"), the replacement attribute determination section 238 returns a determination result indicating "allowed" to the reproduction control section 236 (5905). The process is normally ended (5508).

[0131] When the attribute value of the defect replacement allowance attribute data referred to in (\$500) is the value representing Torbidden" (e.g., "1"), the replacement attribute determination section 228 returns a determination result includent "other perpoduction control section 236 (\$507). The process is normally and stated \$500.

[0132] As described above, in the defect replacement allowance attribute determination process of Figure 5, whether thank is an error in a sector header to determine by chooking an IED of the sector header which is an error date-flor code. According to the determination, a less reliable sector header having a detected error is prevented from being used. Therefore, even when there is an error flat sector header, it is possible to determine a defect replacement allowance attribute with a high degree of reliability.

[9133] As described above, in the defect replacement allowance sufficient determination process of Figure 5, whether the sector insider of a sector is used to determine the defect replacement allowance stribute is delected in the defect of the CEO floor's successively from the leading sector of an ECO floor, higher procedures to the defect replacement allowance attributes). Therefore, even when the recording lie literary sector (ECO floor's divide to service and the literary sector (ECO floor's divide to service or the life, a defect replacement allowance attributes). Therefore, even when the recording lie literary sector partway in an ECO floor's divide to service arms of the life, a defect replacement allowance attribute our boronchy determined.

[9134] As assertind above, in the defect replacement allowance satisfus observation process of Figure 8, when an entrois determination process of Figure 8, when an entrois detected in all sector headers in an EOC block, a state munition result indicating "allowed" as suffured. Therefore, it is possible to provent entrousing inclaimance of an error occurring in non-real-time data which requires that reliability of their reliability of the reliabil

[0135]. Note that in the defect replacement allowence attribute determination process of Figure 5, a sector to be featurable is a sector in which an error is not detected by the sector in which an error is not detected by sing an ED, i.a., an error detection code of the sector hascier of its action. Attendable, a sector which so ento the sector is a corrected using an unlarmal code which is a correction code provided in the sector, or a sector in which an error detection is not distincted using an ED, which an error detection.

oods even for the user data of the sector, may be used as a sector to be determined.

[0136] Further, in the defect replanement altowance attribute determination process of Figure 5, the enotors are sequentially assigned, from the leading seakor of an ECC block, higher precedence for the determination of respective defect replacement altowance attributes. Alternatively, the a system having a low frequency of courtrions of servo errors, "allowed" or "lothiciden" may be determined beard on majority rule of the attrouber of the defect replacement allowance attribute data contracted.

tained in each sector of an ECC block.

[0137] Note that in the defort spalescenert allowance attribute determination process of Figure 6, the sectors are sequentially assigned, from the leading sector of an ECC block, higher procedence for the determination of respective defect replacement allowance attributes AL remackley, lasting into account the premise that data record of the state that the execution of a defect replacement process is allowed out to be always reproduced due to the defect replacement process, the determination forbidder may be refurmed when there is at least one sector of an ECC block in which data is recorded in the state that the execution of a defect replacement process.

is forbidden.

[0138] Next, a recording process in which the information recording and reproduction system 200 records
non-real-time data onto the rewritable disk 250 will be
described with reference to Figure 6. Non-real-time data
to be recorded onto the rewritable disk 250 is therein dasorbed as a computer program which is stored in the
magnatic disk apparatus 271.

[6139] The host computer 210 reads out the computer program stored in the magnetic disk apparatus 217 and 5 stores the program into the main memory 217. Thereafter, the host computer 210 issues a non-real-time data recording command to the disk recording and reproduction drive 230 via the I/F control and 216.

[0140] Figure 6 is a flowchart showing a flow of a reidenting process in which the disk recording and reproduction drive 230 records non-real-time date onto the rewritable disk 250.

[9141] When the EF control circuit 231 of the disk recording and reproduction drive 239 accepts the non-re45 al-lime data recording command, a data transfer section
(not shown) provided in the EF control circuit 231 is actuated so that the EF control circuit 231 society nonreal-lime data from the nost computer 270 and stores
the non-real-lime data into the data buffer 239 (S401,
59 S402).

[0142] Thereaffer, the UF control cloud: 231 frailyments to the recording confinel section 232 an instruction to record the non-real-time data stored in the data buffer 239. The recording control section 232 determines 5 whether a border of an erea specified by a non-real-time data recording command (recording request) is a border of an ECC brock (\$403, \$90 in a determination can be, for example, authered by checking whether the slattling

position of an area specified by a recording request is a border of an ECC block (i.e., an integral multiple of 15) and whether the number of recording sectors is an integral multiple of an ECC block.

[9143] In (S403), when the determination is affirmative, the process branches to (S407) since an RMW process is not required. When the determination is negstays in (S403), the process branches to (S404) since an RMW process is required.

[0144] When the reporting centrol seeding 222 determines that a border of an errai specified by a non-real-time data recording pormand (recording request) is not a border of an ECC block, a read-out process in which an ECC block, a read-out process in control and ECC block including an erais specified by a recording request is read out as actuated. The read-out process in the same as the read-out date storage process marked by a disshed line in Figure 4. A description of the read-out process is their profiled.

[0145] Note that the read-out data storage process (5404) shuths "error and" so ting as an error is detended in reading out data and it is determined that the recording of the data has been executed in the state that the execution of a disfect replacement process is allowed, and otherwise returns "format end".

[0146] When the recording control section 232 accepts arror and from the read-out data storage process (6404), the recording control section 232 transmits an error and report to the IF control circuit 231 since an RMW process carect be executed. As a result, the recording process is erroneusly ended (5414) ended for

[9147] When the recording control section 232 accepts "normal end" from the read-out data storage process (\$404), the recording control section 23 lettucts the buffer control section 238 to overwrise the read-out data (or 00th data) storted in the buffer memory 239 with non-rest-time data to be recorded, et a predetermined position of the read-out data. The buffer control section 235 performs the overwrite process instituted by the re-outding control section 232, and returns a report of consideration to the recording control section 235 (\$4040) inside to the respecting control section 235 (\$4040)

[0.148] The recording control section 232 instructs the sector information generation section 231 to generate sector information in which the attinuite value of the defeat replacement allowner eight replacement allowner (e.g., 70) for all sectors in recorded data stored in the data buffer 239. The sector information permation section 239 senantices perceive information permation section 239 senantices perceive meet sector information or the association and provides the sector information for all sectors in a mECO block to be recorded, and thereafter transmits a report of completion to the recording control sectors 200 for 200 for

[0148] The recording control section 222 instructs the draft recording section 234 to record the non-real-time draft in the data buffer 239 onto the rewritable disk 250. The data recording section 234 performs the recording process instructed by the recording control section 232 (5405), and refums a result of the recording process formal endertor only of the recording control section. 232

[0150] The recording control section 232 determines the result of the recording process (normal and/error end) (S499).

5 [0151] When the result of the recording process is deleminad as "error end" in (SA59), the recording control section 232 callocates on available replacement area from a spare area. Thereatier, the process gree back to (SA98). The recording control section 232 instructs the data recording section 232 for coord non-real-time data in the data buffer 239 (not the replacement area. The data recording section 234 personnel from the results of the data recording section 234 personnel from the results.

eas instructed by the recording control section 232.
[0152] When the result of the recording process is de5 termined as "normal end" in (\$400), the recording portrol section 326 instructs the data read-out section 237
to read out deta in a data check mode to order to check
whether the recorded data is recorded white a margin
sufficient for resproduction is secured. The term "data
of check mode" therein means a mode in which it is
checked whether reproduction is still possible even if
conditions for data reproduction are intentionally caused
to be worse than tholad conditions.

[0153] The data read-out section 237 performs a 8 read-out process in the data check mode in accordance with an instruction from the recording control section 232 (5411), and returns a result of the read-out process (normal endlernor end) in the state check mode to the recording control section 232.

[B154] The recording control section 232 determines the result of the read-out process in the data check mode (normal endierror and) (8412).

[0155] When the result of the read-out process is determined as "error end" in (9412), the process branches to (9410).

[0156] When the result of the read-nut process is determined as "normal end" in (S412), the recording control section 232 iransmits a report of normal end in the life pontrol circuit 231. As a result, the recording process is normally ended (S413).

[9157] As described above, according to the method for recording non-real-time date shown in Figure 6, the attribute vettee of defect replacement allowance attribute vatile of defect replacement allowance attribute data is set to a vature representing "allowato" (e.g., 10") data is set to a vature representing "allowato" (e.g., 10") in recording non-real-time data. Therefore, when an error occurs its reproducing non-real-time data can be executed by referring to the attribute value of defect replacement allowance information.

[0158] As described above, according to the method for recording non-real-time data shown in Figure 6, even when an error occurs in reading data in an RMW process, if the data has been recorded in the extre that the execution of a effect replacement process is brobided, the read-out error is ignored so that the RMW process is continued. Therefore, it is possible to proven the

RMW process from being erroneously ended.
[0159] Next, a recording process in which the infor-

mation recording and reproduction system 200 records real-time data onto the rewritible disk 250 will be described with reference to Figure 7. It is here assumed that the host computer 210 determines that data (video or audio data) input vis the AV data encoding card 219 in real-time disk real-time data.

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10160) Further, when the hold computer 210 records real-time data onto the reserviable disk 250, the host computer 210 leaves to the disk reporting and reproduction drive 230 a recording command (real-time data recording command) which is different from a recording command used in recording room-mail-time data onto the rewriting room-mail-time data onto the rewriting toom-mail-time data onto the rewriting

[0161] Further it is accurred the it a border of an area specified by a real-time data recording command is a 15 border of an ECO block. The reason is that taking into account that the size of real-time data is large and that a delay required for an RMW process is likely to hinder a real-time process, an RRMV process is prevented from occurring in reacording real-time data.

[0182] The central processing drout 211 of the host computer 210 actuates the AV date encoding card 219, and starts acceptance of the real-lime data. Thereafter, the host computer 210 issues a real-time data recording command to the disk recording and reproduction drive 23 00 via the IF control card 210.

[0163] Figure 7 is a flowchart showing a flow of recording resident data onto the rewntable disk 250 [0154]. When the UF control circuit 231 of the disk recording and reproduction drive 230 accepts a real-time data recording majorate command, a data transfer section (not shown) provided in the UF control circuit 231 accepts the real-time data via the UF control circuit 231 accepts the real-time data via the device UF bus 201 from the host computer 210 and stores the result-flow data into the data buffer 239 (5302, 5303). The UF control circuit 231 transmits a recording request to the recording control section 232 so that the real-time data into corded onto the rewritable disk 250.

[0165] When the recording control section 232 apcepts the recording request of the real-time data, the recording control section 232 transmits, before recording the real-time data, a request to the sector information generation section 233 so that the sector information of data to be recorded which is stored in the data buffer 45 239 is generated, in this case, since the data to be recorded is real-time data, the sector information generation section 233 sets the attribute value of defect replacement allowance attribute data in sector information. to a value representing "forbidden" (e.g., "1") for all sectors in which the resi-time data will be recorded (\$304), [0166] After the recording control section 232 accepts an acknowledgement of completion of the generating of the sector information from the sector information generation section 233, the recording control section 232 instructs the data recording section 234 to record the real-time data in the data buffer 239 onto the rewritable disk 250 at a specified position thereof.

19167] The data recording section 234 parforms a tecording process in neorridance with a command from the recording control section 232 (S305). After completion of the recording recess, the ordat recording section 234 returns a report of competition of recording and a result of the recording process (normal and/error and) to the recording control section 232. When the recording control section 232 accepts the report of completion of recording, the recording control section 232 determines that the recording is completed, threspective of a result of the recording process, and reports the normal and of the VF control cloud 23.1. The research the recording control section 231 figures the result of the recording proesses (normal enderwor and) is that a defect explanation.

process is restrained so that the residine data can be recorded in rest-time. [9168] The UF control circuit 231 reports an end to the host computer 216 via the device UF bus 201.

[0169] When the host computer 210 accepts the report of completion of recording, the host computer 210 determines whether times is a request of stopping the recording of the real-time data. When it is determined that there is the recording stop request, the recording process is stopped. When it is determined that there is not the recording stop request, the recording is continued for subsequent real-time data.

[0170] As described above, according to the method for recording real-time data shown in Figure 7, the altribute value of defect replacement allowance attribute data is set to a value representing "forbidden" (e.g., "1") in ecording real-time data. Therefore, when an error occurs in reproducing real-time data, the attribute value of the defect replacement allowance information is referred so that an error process suitable for real-time data can be executed.

[0171] Note that in the method for recording real-time data of Example 3, an error occurring in recording real-time data is ignored. However, a method for handling an error occurring in recording real-time data is not limited to this. As an allernative method for handling an error occurring in recording real-time data, any created which does not perform a defact roblacement process in which does not perform a defact roblacement process in which a defactive atea in a user area is replaced with a replacement area in a spars area, can be adopted. A recording method in which a defective area is diffigred (disciosed in Japanese Laid-open Publication No. 105-51637) may be adopted.

## (Example 4)

[9172] Figures 12 and 13 show a data structure of a DVD-Vider format which is used for a medium for distributing video and audio data, information recorded on a DVD-Video disk is managed as files. Files are managed using a hierarchy of directories.

[0173] Figure 12 shows an exemplary directory-file structure. In the DVD-Video format, there is a directory "VIDEO\_TS" for storing yideo and audio data under a

directory "ROOT".

[9174] In the directory "VIDEO\_TS", there are five files, i.e., "VIDEO\_TS.IFO", "VIDEO\_TS.VOB", "VIDEO\_TS.BUP", "VIS\_01\_0.VOB", and "VTS\_01\_1.VOB".

[0175] In the "VIDEO TS IFO" file, control information for controlling video and sudio data is stored.

[0178] In the "VIDEO\_TS.VOB" file, a menu video which is used to select one title to be reproduced, from a plurality of littles, is stored.

[0177] The "VIDEO\_TS.BUP" file is a backup file in which the same content as information stored in the "VIDEO\_TS. IFO" file is stored. This backup file is used when the "VIDEO\_TS.IFO" file cannot be reproduced due to a contamination or the like.

[0178] The "VTS\_01\_0.VOB" file and the "VTS\_ 01\_1.VOB" file each indicate a lifte containing video and audio data.

[0179] Portion (a) of Figure 13 shows a data structure of the logic space of a disk in which the directories and files of Figure 12 are recorded. Control information, such the size of an available space on a disk, is defined by a volume structure.

[0180] In a DVD-Video disk, a directory and a file are managed using two types of directory-file structures. One of the two types is an ISO9060 file structure. The other is a LIDF file structure These file structures have different data structures, but have a content having the same meaning.

[0181] Hereinafter, the UDF fits structure will be described (portion (b) of Figure 13).

[0182] A file set descriptor contains "ROOT IOB" (not shown) which is positional information for a "ROOT stream, tile" which is information on the "ROOT" directory file" which is information on the "ROOT" directory.

[9183] In the "ROOT directory file", a parant directory of identification descriptor indicating positional information of an upper directory, and a VIDEO, TS directory identification descriptor in which positional information at "VIDEO, TSI "directory in the "VIDEO, TSI "directory, are stored (portion (e) of Figure 13).

[9184] In the "VIDEO\_TS ICB", positional information of the "VIDEO\_TS directory file" in which information of the "VIDEO\_TS" directory is stored, is stored.

[0185] in the "VIDEO\_TS directory file", a parent directory identification escriptor indicating positional ininformation of an upper directory, and a file identification descriptor which is positional information for each file entry indicating positional information for ask toted in the "VIDEO\_TS" directory, are recorded for each file—or (portion) by of Figure 13).

[0168] In the file entry of each file, positional and size information of an extent in which user dails of the file is streed, in recorded. Therefore, when one file in the "VDEO\_TS" diseasiny is accessed, information is obtained from the "ROOT" diseasiny, the "VDEO\_TS" directory, the "VDEO\_TS" directory, the "file eatiny and the file extent" in this order, threeby enabling access to the file.

[9187] The data structure of the DVD-Video tormat is characterized in that the directory designated VIDEO, TS\* is provided under the "ROOT" directory, and the file designated "VIDEO, TS IFO' is provided under the "VIDEO, IS\* directory. Therefore, a reproduction apparetus for reproducing a disk in which video and audio data is recorded in the DVD-Video format, can describe whether video and audio data are recorded on a disk in the DVD-Video format, by interpreting an UDF life structure and describes of the structure and describes.

file structure or an ISO9660 file structure and defecting whether there is a "ROOT" directory, a VIDEO\_TS" directory, and a "VIDEO\_TS.IFO" file.

[0148] Next, a flow of a reproduction process for reproducing video and audio data recorrend in the DVDformal of Pigures 12 and 13, will be described. This reproduction process of the present invention includes a function of detention opportunities openions illegally copied on a reportable disk from a reproductiononly disk in which the contents are recorded, and forbidted ding reproduction of the contents lifegally opined (i.e., a

copyright protection function).

[0189] A reproduction appearatus for performing a reproduction process having such a copyright protection
function has a structure similar to that of the information
recording and reproduction system 200 of Figure 3.

Therefore, a description of the attructure of the reproduction appearatus is contitud. Note that in Example 4, a disk
250 to be reproducted by the perioduction appearatus is.

uon appereus si omittor. Note that in Example 4, a disk. 250 to be reproduced by the reproduction appearatus in either a reproduction-only disk or a recordable disk (rewritable disk). [0190] Figure 14 is a flowchart showing a flow of a re-

production process having the copyright protection function. Hereinafter, each of the steps of the reproduction process will be described with reference to Figures 3, 12 and 13.

[0191] A video and sudio data reproduction program

(not shown) stored in the main memory 212 of the host computer 210 issues, before reproducing video and autio data, to the disk recording and reproducion drives 230 a read-out command to read out file management information (the UDF file structure 1201) recorded on the disk 250.

[0182] When the IFF control circuit 231 of the disk recording and reproduction drive 235 accepts the readtout command, the IFF control circuit 231 times rills an instruction to the reproduction control section 236. The reproduction control section 236 reads out the UDF file structure 1241 recorded on the disk 230 by controlling the data read-out suction 237, and temporarily stores the read-out UDF file structure 1201 in the data buffer 239. Thereafter, the read-out UDF file structure 1201 is stored into the main memory 212 of the host computer 210 vis the VF control direct 231 (63100).

[0193] Thereafter, the video and audio reproduction program interprets the UIDF file structure 1201 stored in the main memory 212, and determines whether the format of video and audio data recorded on the disk 250 is the DVU-Video format (9:301). As a cestill of the litter. pfeltific of the UDF file etruduler 201, when it is found that there is a "MIDE." I.F" directory under a "ROOT" directory and there is a "VIDEO\_TS file" file in the VIDEO\_TS. IFO "file in the VIDEO\_TS. III'd "file in the VIDEO\_TS of the video and audio date recorded in the disk 200 in the VIDEO\_TS of the VIDEO\_TS of

production process is enronecusly ended (\$1307).

(1994) In (\$1301), when it is delemined that the format of the vides and suido data recorded in the diek 260 is the \$1020 to the condition of the vides and suido data reproduction program issues to the diek recording and reproduction drive 230 a command to inquire whether the diek 250 is a reproduction drive 230 as command to inquire whether the diek 250 is a reproduction drive 230 dietects a physical procedy, such as a reflectance, of the diek 250 by controlling the data read-out section, 237, and bessed on a result of the detection, determinate whether the diek 250 is a reproduction-only diek, and relutins a result of the determination to the host computer 210 (\$1302), if it is determined that the diek 250 is a reportdeble diek, the reproduction process goes to (\$1303).

[0196] If it is determined that the disk 250 is a reproduction-only dlisk vitine and audio data recorded on the disk 250 in reportuned (\$1305). The mason is that when the disk 250 is a reproduction-only disk, there is not a possibility that data to be reproduced is illegally copied data.

[0197] In (\$1302), when it is determined that the disk 250 is a recordable disk, the video and audio reproduction program issues a command which instructs the disk repording and reproduction drive 230 to read out the defact replacement allowance attribute data of a sector in which the video and audio data is recorded on the disk 250, in order to check whether the video and audio data is illegally copied data from a reproduction-only disk. [0198] When the disk recording and reproduction drive 230 accepts the command from the video and audio reproduction program, the disk recording and reproduction drive 236 controls the data read-out section 237 so that the sector header information of a sector specified by the command is read out, and transmits the readoul sector header information to the host computer 210. Alternatively, the defect replacement allowance attribute data of the secior specified by the command may

pulser 219 (\$1303).
[0199] The command from the video and audio reproduction program determines whether fine attribute value of defect replacement allowance attribute data is a value representing "allowed" (e.g., "O") or a value representing "fixed of the command of the comma

be read out, and the read-out defect replacement allow-

ance attribute data may be transferred to the host com-

[9290] When data recorded in a reproduction only disk is copied to a recordable disk by an apparatus, such as a personal computer, the athibute value of the defect

replacement allowance attribute data of a sector in which the data is recorded is set to the value representing "allowed" (e.g., "O"). The reason is that the data has been reported in the state that the according to the state that the second of the state that the execution of a defect

replacement process is allowed.
[9201] On the other hand, when data input from an

spparatus, such as a comens connected to the AV ennoding care 219 of the host computer 210, is recorded onto the disk 250 in real-time. The attribute value of the disk 250 in real-time, the attribute data of a sector in which the data is recorded to set to the value representing "forciden" (e.g., "1"). The reason is that the dial-hput/form an apparatus, such as a comens, is recordded onto the disk 250 as real-time shale. Such a recording process is executed in accordance with the process

ed onto the disk 250 as real-time data. Such a recording process is executed in accordance with the process shown in Figure 7, for exemple.

[0202] In (\$1304), when it is determined that the at-

tribute value of the defect replacement allowance attribute data is the value representing "allowed" (e.g., 2 "0"), it is determined that the video and audio data recorded in the disk 256 is lilegally copied data from a reproduction-only disk. In this case, the reproduction procses is erroneously anded (\$1307).

(3233) In (51304), when it is determined that the air titbute value of the direct replacement allowance at tribute value as the expresenting fructidoen (e.g., "1"), it is determined that the video and audio data recorded in the disk 250 is data which is originally recorded by a user. In this case, the video and audio data re-orded recorded in the disk 250 is derpoduced (51305).

[0204] Note that the flow of the reproduction process of video and audio data in (\$1305) is similar to the flow of the reproduction process shown in Figure 4. Therefore, a description of the flow in (\$1305) is omitted.

5 (2025) The video and audio reproduction program issues a data read-out command to the disk recording and reproduction drive 230 unit the reproduction of all video and audio data recorded in the disk 250 is completed. When the reproduction of all video and audio data recorded in the disk 250 is completed.

[9298] Note that in Example 4, the presence or atsence of the three files, i.e., the "ROO" directory, the "VIDEO\_TS' directory, and the "VIDEO\_TS' IPO", is detected in order to identify the DVD-Video format. The process of identifying the DVD-Video format may be simprified. For example, the presence of absence of an iy one file, i.e., the "VIDEO\_TS" directory, may be de-

process is ended (\$1308)

tested. Attemptively, the process of identifying the DVID-Video format may be more stringent. For example, in addition to the detection of the presence or absence of the above-described three files, the content of the "VIDEO\_TS.IFO" file may be checked.

[0207] Note that the control information recorded on the disk 250 may be used in order to determine whether the disk 250 is a reproduction-only disk.

[9298] Further, in Example 4, the determination of the attribute value of defect replacement allowence attribute

deta is executed for a single sector before the reproduction of video and audio data. Needless to say, the determination of the attribute value of the defect replacement allowance attribute data may be executed for all sectors in parallel to the reproduction process of video end audio date.

[0209] Further, in Example 4, the reproduction process shown in Figure 14 includes the step of determining whether the disk 250 is a reproduction-only disk (\$1302). However, when the attribute value of the defect replacement allowance attribute data is always set to the value representing "forbidden" (e.g., "1"), it is needless to say that step (\$1302) shown in Figure 14 can be omitted When step (\$1302) shown in Figure 14 is omitted, if a determination result in step (\$1301) is "Yes". the reproduction process may go to step (\$1303).

[0210] According to the reproduction method of Exartiple 4, when copyrighted contents recorded in a reproduction-only dist are illegally copied to a recordable disk, reproduction of the illegally copied contents to the 20 recordable disk can be forbidden. Therefore, the copyright can be protected.

[0211] Note that in the above-described Examples, the information reproduction method and the information recording method are applied to the information re. 25 cording and reproduction system including a host computer and a disk recording and reproduction drive. Needless to say, the information recording and reproduction system may be a DVD recorder in which a host computer and a disk recording and reproduction drive are integrated.

[0212] According to the information recording medium of the present invention, each sector is provided with ah attribute data area for recording defect replacement allowance attribute data indicating whether the recording of data into the information repording medium has been executed in the state that the execution of a defect replacement process is allowed. This makes it possible to record the defect replacement allowance attribute data in the information recording medium. As a result, the 40 reproduction apparatus can execute a racovery process in which when an error occurs in reading a sector in which data has been recorded in the state that the exeoution of a defect replacement process is not allowed. (e.g., data padding area other than an area of the ECC block which is requested for recording

[0213] According to the Information reproduction method of the present invention, when an error occurs in reading out data, it is determined whether the data has been recorded in the state that the execution of a 50 defect replacement process is forbidden. When the data has been recorded in the state that the execution of a defect replacement process is forbidden, the read-out arror of the data is ignored and the reproduction process is continued. Therefore, an error is not returned in re- 55 apprise to a command to read out data which has been recorded in a defective area due to the state that the execution of a defect replacement process is forbidden

in recording the resi-time data.

[0214] According to the information reproduction method of the present invention, when an error occurs in reproduction, reproduced data is replaced with predetermined data (00h in the above-described Exemples). Therefore, when 60h is returned in reproduction of video data or the like, a recovery process can be realized in which video data is interpolated based on video

data before and after that video data. [0215] According to the information recording method of the present invention, a detect replacement allowance stribute is set to "forbidden" in recording real-time data, while a defect replacement allowance attribute is set to "allowed" in recording non-real-time data. By referring to the defect replacement allowance information,

when an error occurs in a reproduction process, a frequancy of occurrence of errors in reproduction can be stanificantly reduced.

162161 According to the information recording method of the present invention, in an RMW process executed in recording non-real-time data, even when an error ocours in data read-out process, if the data has been recorded in a state that the execution of the defect replacement process is forbidden, the read-out process is continued. As a result, the occurrence of an error is prevented in the RMW process.

[9217] According to the information reproduction method of the present invention, when copyrighted contents recorded in a reproduction-only disk is illegally copied to a recordable disk, reproduction of the inagally copied contents to the recordable disk can be forbidden. Therefore, the copyright can be projected.

[0218] Various other modifications will be apparent to and can be readily made by those skilled in the art without departing from the scope and spirit of this invention, Accordingly, it is not intended that the scope of the claims appended hereto be limited to the description as set forth herein, but rather that the cisims be broadly construed.

#### Clains

1. An information recording medium comprising a user area, and a spare area including a replecement area, wherein the replacement area may be used instead of a defective area in the user area.

> wherein the user area and the spare area include a plurality of sectors.

each of the plurality of sectors includes a user data area for recording user data, and an aitribute data area for recording defect replacement allowance attribute data; and

the defect replacement allowance altribute data indicates whether recording of the user date has been executed in a state that the execution of a defect replacement process is allowed.

wherein in the defect replacement process, the defective area in the user area is replaced with the replacement area in the share area.

 All information recording medium according to a claim 1, wherein real-time data is recorded as the user data in such of one or more sectors of the plurraility of sectors, real-time reproduction being required for the real-time data, and

in each of the one or more sectors, defective to replacement allowance attribute data having a first attribute water initioating that his recording of the user data has not been executed in the state that the execution of the defect replacement process is allowed, is recorded.

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 An information recording medium according to claim 1, wherein non-real-time statu is recorded as the user data in each of one or more sectors of the plurality of sectors, non-real-time reproduction not being required for the non-real-time data, and

in each of the one or more sectors, defective replacement allowance utilibute data having a sector of attribute value indicating that the recording of the user data has been executed in the state that the execution of the defect replacement process is allowed, is recorred.

- An information recording medium according to claim 1, wherein the defective area is an ECC block, or including a defective sector, and the defect replacement process is executed in units of an ECC block.
- An information recording medium according to claim 1, wherein recording of information into the information recording readium is executed in units of an ECC block, the ECC block including a plurality of sectors, and

attribute values of all defect replacement allowance attribute data included in the plurality of 40 sectors in the EOC block are set to the same atmobile value.

6. An information recording method for recording information into an information recording medium induding a user area, and a spare area including a replacement area, wherein the replacement area may be used instead of a defective area in the user area,

> wherein the user area and the spare area include a plurality of sectors, and each of the plurality of sectors includes a user data area for recording user data, and an at-

> the information recording method comprising the steps of:

tobute data area.

(a) recording user data into the user data

(b) generating defect replacement allowance stiribute data; and

(c) recording the defect replacement allowance attribute data into the attribute data area,

wherein the defect replacement allowance attribute data indicates whether recording of the user data has been executed in a state that the execution of a defect replacement process is allowed, wherein in the defect replacement process, the defective area is the use at easis replaced with the replacement area in the scare area.

 An information recording method according to plaim 6, wherein the step (a) includes the steps of:

recording real-lime data as the user data in the user data area, real-lime reproduction being required for the real-lime data; and

continuing the recording of the resistine data without performing the dafed replacement process, even when a defective area is detected during recording of the real-time data, and the step (b) includes the step of:

setting an attribute value of the defective replacement allowers attribute data to a first attribute value indinating that the recording of the user data has not been executed in the state that the execution of the defect replacement process is allowed.

An information recording method according to dail of wherein the step (a) includes the steps of:

recording non-real-time data as the user data in the user data area, real-time reproduction not being required for the non-real-time data; and executing the defect representant process, when a defective area is detected during re-cording of the non-real-time data, and the side to includes the step of:

setting an attribute value of the defective replacement allowance attribute data to a secord attribute value indicating that the recording of the user data has been executed in the state that the execution of the defect replacement process is allowed.

- An information recording method according to plain
  6, wherein the defactive area is an ECC block inplaining a defective sector, and the defect replacement process is executed in units of the ECC block.
  - 16. An information recording method according to claim

6, wherein recording of information into the information recording medium is executed in units of an ECC block, the ECC block including a plurality of sectors, and

the information recording method further 5 comprises the step of:

setting attribute values of all defect reptecement allowance attribute data included in the plurability of sectors in the ECC block to the same attribute value.

11. An information reproduction method for reproducing information recorded on an information recording medium including a user area, and a spare area including a replacement area, wherein the replacetrent area may be used instead of a defective area to the user area.

wherein the user area and the spare area include a clurality of sectors.

the information reproduction method comprises the staps of:

- (a) reading out data recorded in the information recording medium;
- (b) determining whether a read-out error of the data occurs:
- (c) reading out defect replacement allowance attribute data from a sector, the data being recorded in the sector, when it is determined that a read-out error of the data occurs; and
- (d) executing an error process depending on an attribute value of the read-out defect replacement allowance attribute data.

wherein the defect replacement allowance attitude data indicates whether reporting of the data has been executed in a state that the execution of a defect replacement process of its allowed, wherein in the defect replacement process, the defective area in the user area in replaced with the replacement area in the spare area.

- An information reproduction method according to claim 11, wherein the step (a) includes the steps of:
  - (3-1) determining whether the stribute vasue of the read-out defect replacement allowance at so induced as a equal to a first attribute value indicating that the recording of the user data has not been executed in the state that the execution of the defect replacement process is allowed: and
  - (d-2) ignoring the read-out error of the data and continuing a reproduction process, when it is determined that the all ribute value of the read-

out defect replacement allowance altribute date is equal to the first attribute value.

- 13. An information reproduction method according to claim 12, wherein the step (d-2) includes the step of, replacing at least a portion of the data with predetermined dummy data.
- An information reproduction method according to claim 11, wherein, each of the plurality of sectors includes a sector header.

the sector header includes the defect replacement allowance attribute data, and a sector header error detection code for detecting a read-out error of the sector header; and the step (c) includes the steps of:

- (c-1) detecting the read-out error of the sector header using the sector header error detection code; and
- (0-2) reading out the defect replacement allowence attribute data from a sector, the read-out error of the sector neader not being detected from the sector.
- 15. An information reproduction method according to claim 11, wherein: recording of data into the information recording medium is executed in units of an ECC block, the ECC block including a plurality of sectors;
  - the step (c) includes the step of.
  - (c-1) reading out one or more defect replacement allowance attribute data from one or more sectors of the plurality of sectors included in the ECC block, the data being recorded in the ECC block; and
    - the step (d) includes the step of:
  - (5-1) executing an error process depending on an attribute value of the read-out one or more defect replacement allowance attribute data.
- 45 16. An information reproduction method according to claim 16, wherein: each of the plurality of sectors includes a sector header:

the sector header includes the defect replacement allowance attribute data, and a sector header error detection code for referebing a read-out error of the sector header; and the step (b-1) includes the steps of:

- (c-1-1) detecting the read-out error of the sector header using the sector header erfor detection code, and
- (c-1-2) reading out the defect replacement

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allowance attribute data from at least one sector successively from a leading sector, the read-out error of the sector header not being dateded.

17. An information reproduction method according to claim 15, wherein the step (6-1) includes the step of: (6-1-1) determining whether the error process is executed based on majority rule of the attribute values of all least one defeot repulsement allowance attribute data, the read-out error of the sector including the at least one defect replacement allowance are all the processing of the processing of the prolating the at least one defect replacement allowance attribute data.

18. An information reproduction method according to claim 15, wherein each of the plurality of sectors inoludes the delect replacement allowance attribute data, an internal code PI for correcting an error in one sector, and an arternal code PO for correcting an error over une ECO block.

the step (c-1) includes the steps of:

(c-1-1) detecting an arror not correctable in one sector using the intermet code; and (c-1-2) reading out the defect replacement allowance attribute data from at least one sector successively from a leading serior, the error not correctable in one sector not being detected.

19. An information reproduction method according to claim 18, whem in the step (6+1) includes the step of: (d-1-1) determining whether the arror process is executed based on majority rule of the attribute values of a listest one affort princement attribute values of a listest one affort princement attribute data, the error not correctable in one sector not being offected from at least one sector including the at least defect replacement allowance attribute data.

20. An information reproduction method for reproducing feformation reported on an information recording medium including a user area, and a spare area including a replacement area, wherein the replacement area may be used instead of a defective area in the user area.

> wherein the user area and the spare area include a plurality of sectors, the information reproduction method compas-

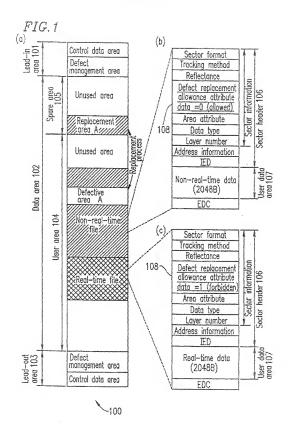
ing the steps of:

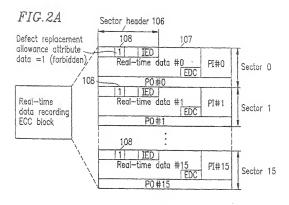
determining whether a format of data recorded in the information recording mediurn is a predetermined format: reading out defect replacement allowance attribute data from a sector, the data being PCCOTGGS in the socior when it is determined that the format of data recorded in the information recording medium is the prodetermined format; and bettermined whether reproduction of data recorded in the information recording redium is allowed, in accordance with an attribute value of the read-out date replacement allowance attribute data, and the defect replacement allowance attribute data indicates whether recording of the data microalles whether recording of the standard of the data and the second of a defect replacement process is allowed, wherein in the defect replacement

process, the defective area in the user area

is raplaced with the replacement area in

the spare area.





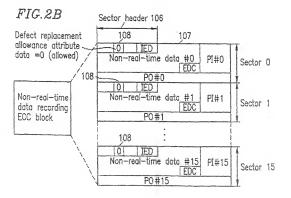
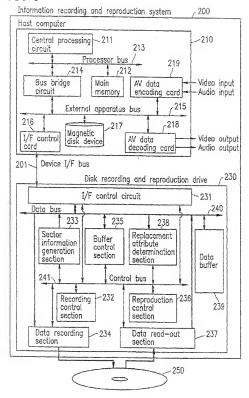
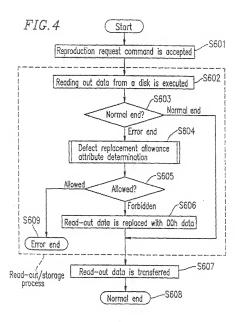
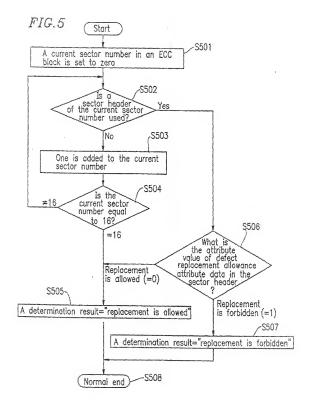
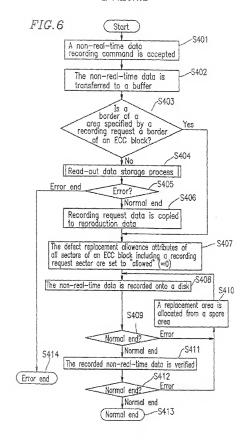


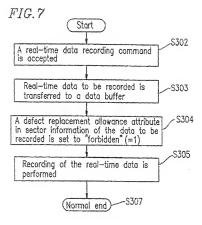
FIG.3

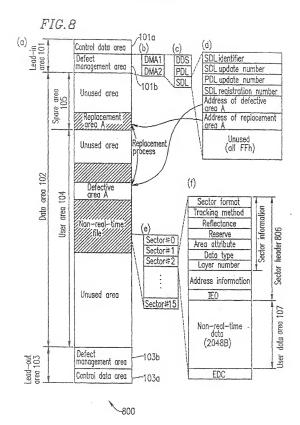


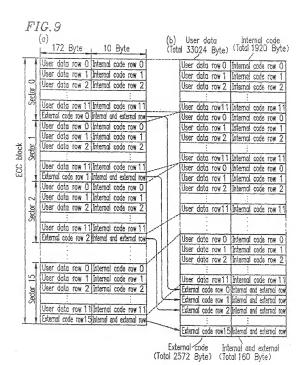




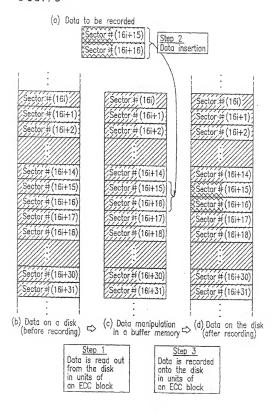








# FIG. 10



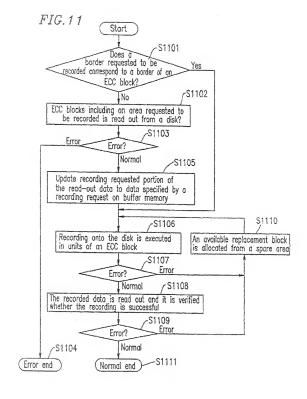


FIG.12

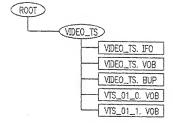


FIG. 13

